

**UNIPACO****Przedsiębiorstwo Produkcyjno-Handlowo-Usługowe
UNIPACO Spółka Akcyjna****TECHNICAL DATA SHEET
Bleached paper / LDPE****WT-1**version: 9
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schedule 1

Quality : ZW

Description		unit	Specification								Test method	
Base paper		-	bleached paper								-	
Grammage of paper		g/m ²	22	30	40	50	60	70	80	100	120	PN-EN ISO 536:2012
Tolerance		%	± 4									
Polyethylen		-	LDPE								-	
Grammage of LDPE		g/m ²	6 ÷ 40								PN-80/P-50453 p.5.4.3	
Tolerance			± 2									
Surface of coat		-	mat / gloss								PN-72/P-50126	
Properties	Tolerance of total grammage	g/m ²	± 3								PN-EN ISO 536:2012	
	Tensile strength, no less than: - MD - CD	kN/m	1,3 0,6	2,2 1,3	3,0 1,6	3,3 1,6	3,7 1,7	4,0 1,9	PN-EN-ISO1924-2:2010			
	Bonding strength	%	100								PN-80/P-50453 p.5.4.4	
	Seal strength, no less than*)	N	4,5								PN-80/P-50453 p.5.4.6 T – 125 ± 2°C t – 2 ± 0,1 s p – 300 kPa	

*) doesn't concern papers with coats below 15 g/m² of LDPE